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**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

QB 2585-2007

**[QB/T 2585-2007] Hydromassage bathtub
(English Translation)**

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Foreword

Clause 4.1.2, 4.4.3, 4.5, and 4.6 of this standard are mandatory, and the rest are recommended.

This standard is an amendment to QB 2585-2003 "Hydromassage bathtub".

In order to better meet the needs of domestic and foreign markets and to align product quality with international standards, in the revision process of this standard, combined with the development status of China's sanitary hardware industry, it mainly refers to the United States UL1795 "Whirlpool bathtub", the European standard EN 60335-2-60-2003 "Household and similar purpose appliance safety - Special requirements for vortex bathtub", EN 12764 "Vortex bathtub" and other advanced foreign standards.

As compared with QB 2585-2003, the main changes of this standard are as follows.

- MODIFY the product's water jet distance requirements;
- MODIFY the requirements for product retention water;
- MODIFY the provisions for product noise values;
- ADD the requirements that the product shall be equipped with a backflow device that isolates the sewer odor.

This standard was proposed by China Light Industry Federation.

This standard shall be under the jurisdiction of the National Hardware Products Standardization Technical Committee Construction Hardware Subcommittee. Drafting organizations of this standard. Oulusha Co., Ltd., Apollo (China) Co., Ltd., Hangzhou Flett Plastics Development Co., Ltd., Foshan Quality Measurement Supervision and Inspection Center, Zhongshan Sally Sanitary Ware Equipment Co., Ltd., Foshan Nanhai Yigao Sanitary Ware Co., Ltd., Foshan Huameijia Sanitary Ware Manufacturing Co., Ltd., Zhuhai Shulima Temperature Control Sanitary Ware Co., Ltd., Ningbo Guanghe Sanitary Ware Co., Ltd., Foshan Shunde Meijie Sanitary Ware Industry Co., Ltd., Ningbo Aoleishi Sanitary Ware Co., Ltd., National Light Industrial Building Hardware Quality Supervision and Inspection Center.

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1 Scope

This standard specifies the definition, requirements, test methods, inspection rules and signs, instruction manuals, packaging, transportation and storage of hydromassage bathtubs (hereinafter referred to as "hydromassage bathtubs"). This standard applies to hydromassage bathtub used by no more than three persons assembled from bathtubs, water pumps, air pumps, nozzles, drains and other accessories.

2 Normative references

The provisions in following documents become the provisions of this standard through reference in this standard. For the dated references, the subsequent amendments (excluding corrections) or revisions do not apply to this standard;

however, parties who reach an agreement based on this standard are encouraged to study if the latest versions of these documents are applicable. For undated references, the latest edition of the referenced document applies.

GB/T 191-2000 Packaging - Pictorial marking for handling of goods

GB 4706.73-2004 Household and similar electrical appliances safety - Particular requirements for whirlpool baths

GB 18145-2003 Ceramic cartridge faucets

JC/T 932-2003 Drainage fittings for sanitary wares

JC/T 779-2000 Glass fiber reinforced plastics baths

QB 1334-2004 Universal technical terms for faucets

QB/T 2664-2004 Enameled bathtub

3 Definitions

The hydromassage bathtub is a bathtub with a jet of air-containing water that is injected into the body to produce a massage effect.

5.1 Appearance

Appearance is tested by the visual inspection method, visual inspection shall be carried out under diffuse light, the illumination shall not be less than 300 lx, and 500 mm from the object under test.

5.2.2 Glass fiber reinforced plastic bathtubs are tested in accordance with JC/T 779-2000.

5.2.3 The bathtubs of other surface materials are tested in accordance with the corresponding standards.

5.3.1 Electroplating and spraying surface are measured in accordance with 6.4 in QB 1334-2004.

5.3.2 The corrosion resistance of electroplating and coating shall be measured
in accordance with 6.7 of QB 1334-2004.

5.4.1 Determination of water jet distance

PLACE the bathtub on a platform, LEVEL the bathtub, INJECT water 50 mm above the center of the highest nozzle of the bathtub, START the pump, USE the steel ruler to measure the water jet horizontal distance.

5.4.2.1 INJECT the room temperature water into the hydromassage bathtub to
the overflow level, START the pump to make the running time of the circulation system not less than 10 mm. Visually CHECK each sealing surfaces of the hydromassage bathtub and the joints of the pipes.

5.4.2.2 INJECT the room temperature water into the hydromassage bathtub to
the overflow level, BLOCK all nozzle outlets in the bathtub, START the water pump, visually CHECK the pipe connections of bathtub.

5.4.2.3 INJECT water at into the hydromassage bathtub to the overflow
level, START the pump to make the running time of the circulation system not

5.7 Detection of backflow device for insolation of sewer odor

REMOVE the drain cover from the product, visually CHECK the water seal in the drain.

6 Inspection rules

Product inspection is divided into exit-factory inspection and type inspection.

6.1.1 Each product shall be subject to exit-factory inspection, and can only be
delivered after passing the inspection.

6.2 Type inspection

In one of the following situations, a type inspection shall be carried out.

a) The trial production finalization identification of new product or trans-plant