

**JT**

**INDUSTRY STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**JT/T 240-2026**

Replacing JT/T 240-1995

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**Low-temperature welding of ship hull structure**

船体结构低温焊接

**(English Translation)**

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### What this standard covers

This standard specifies technical requirements for welding safety, welding materials and shielding gases, pre-welding preparation, welding, post-weld heat treatment, post-weld inspection and defect repair for low-temperature environment welding of ship hull structures. This standard applies to low temperature welding of carbon steel and low alloy steel hull structures.

### Document data

Supersedes the earlier edition JT/T 240-1995.