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JJF

NATIONAL METROLOGY TECHNICAL SPECIFICATION OF THE PEOPLE'S REPUBLIC OF CHINA

JJF 1399-2013

Replacing Gas Meter measurement equipment manufacturing license examination prerequisites

Examination Specification for China Metrology Certification. Diaphragm Gas Meters

膜式燃气表制造计量器具 许可考核必备条件

(English Translation)

Issued on: February 16, 2013 **Implemented on: August 16, 2013**

Issued by: General Administration of Quality Supervision, Inspection and Quarantine

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Introduction

In order to regulate diaphragm gas meter measurement equipment manufacturing license assessment work to ensure that scientific assessment work, objective, public Flat, impartiality and effectiveness, according to "manufacture and repair of measuring instruments license supervision and management measures" and "new production of measuring instruments Product management approach "metrology regulations, development of this specification.

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This specification is JJG577 "diaphragm gas meter", JJF 1354 "diaphragm gas meter type evaluation outline" and GB/T 6968 "diaphragm gas meter" as the technical basis, combined with the production status of diaphragm gas meter industry, confrontation Technical supervision of the volume of documentation [2000] No. 117 "gas meter measurement equipment manufacturing license examination Prerequisites" be revised.

This specification applies to diaphragm gas meter manufacturer measurement equipment manufacturing license examination, review, and after the expiration date Regular supervision and inspection, is JJF 1246-2010 "measurement equipment manufacturing license examination universal norms" about the content patch Charge. To this end, standardized to.

--- Compliance with relevant laws and regulations of the country;

--- Scope should clearly within its defined, and strive to complete as necessary;

--- The requirements of scientific and reasonable, taking into account economic feasibility and implementation.

"Diaphragm gas meter measurement equipment manufacturing license examination Prerequisites" of previously issued as follows.

--- July 31, 2000 the State Quality and Technical Supervision (Zhijijianju amount Fa [2000] No. 117) issued the text Cloth "promulgated on the instrument, gas meter, water meter measurement equipment manufacturing license examination prerequisites Notification" "Gas Meter measurement equipment manufacturing license examination prerequisites." Diaphragm gas meter measurement equipment manufacturing Licensing Examination Prerequisites

1 Scope

This instruction applies to diaphragm gas meter (hereinafter referred to as gas meter) manufacturer of measurement equipment manufacturing license necessary raw Production conditions assessment, review and daily supervision and inspection after the expiration.

2. References

This specification refers to the following documents.

JJG577 diaphragm gas meter JJF 1354 diaphragm gas meter type evaluation outline GB/T 6968 diaphragm gas meter for dated references, only the dated edition applies to this specification; undated reference documents Member, the latest edition (including any amendments) applies to this specification.

3 Terms

3.1 Additional apparatus ancilarydevices Additional tables on the base unit can be achieved corresponding function. Allowed on the base table is equipped with a prepaid device, signal

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generator Generator, industrial and commercial devices, the secondary table means to achieve certain functions, but does not affect the performance measurement gas meter. Attached Plus apparatus generally includes read data base tables, traffic signal conversion and control units.

Gas meter gasmetersequippedwithancilarydevices 3.2 with attachments Equipped with additional means to achieve the intended function of the gas meter. There are. IC card diaphragm gas meter, the electrical signal away Mass diaphragm gas meter, or other types of intelligent diaphragm gas meter and so on.

Note: The mechanical gas meter with an additional device used also called base tables. Base table is normally provided by the housing, diaphragm metering chamber, distribution Valve, connecting rod mechanism to prevent reversal means, transmission and counters and other key component parts.

4 Technical file

Used to guide product design, production, testing, use and other documents, including product standards, technical specifications, drawings, Thus, process documents, operating instructions and the like.

Products (whole and parts) drawings should be complete, consistent, correct specification should be related to the production process and work cards Arts flowchart, procedures or work instructions and processes should be a key step in the inspection records.

Standard product implementation and verification procedures should be in force, and relevant technical regulatory system.

5 production facilities

5.1 General

Production facilities including production equipment, process equipment and tooling and testing equipment in three parts.

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