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NATIONAL METROLOGY TECHNICAL SPECIFICATION OF THE PEOPLE'S REPUBLIC OF CHINA

JJF 1398-2013

Replacing JJF 1061-1999

Examination Specification for China Metrology Certification. Fuel Dispensers

燃油加油机制造计量器具许可 考核必备条件

(English Translation)

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Introduction

In order to regulate the fuel tanker measurement equipment manufacturing license assessment work to ensure that the assessment work of scientific, objective, public Flat, impartiality and effectiveness, according to "manufacture and repair of measuring instruments license supervision and management measures" and "new production of measuring instruments Product management approach "and other measurement regulations, the development of the assessment specification.

In the present specification JJG443 "fuel tanker", GB/T 9081 "motor vehicle fuel tanker" as the technical basis for system Set is a supplement to JJF 1246-2010 "measurement equipment manufacturing license examination universal norms" on the contents.

"Fuel tanker measurement equipment manufacturing license examination Prerequisites" of previously issued as follows.

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The assessment specification instead of JJF 1061-1999 "Fuel Dispensers manufacturing license assessment norms." Fuel tanker measurement equipment manufacturing license Examination Prerequisites

1 Scope

This instruction applies to fuel tanker manufacturer of measurement equipment manufacturing license necessary production conditions assessment, effective Review and daily supervision and inspection after the expiration of the period.

2. References

This specification refers to the following documents.

JJG443 fuel tanker

GB/T 9081 motor vehicle fuel tanker Note. For dated references, only the dated edition applies to this specification; undated reference documents, the most the new version (including any amendments) applies to this specification.

3 production facilities Production facilities include production requirements of equipment, process equipment and tooling and testing equipment three parts.

3.1 Production Equipment the type of equipment used in the production, quantity, performance and production should adapt, the company born of the enterprise in accordance with Production methods with production equipment. Production equipment should be in good condition and stable performance. The key parts all or part of their own students Production and processing enterprises, listed in Table 1 should be equipped with the appropriate equipment.

Table 1 key components and production equipment

No. Name key components related equipment device uses Remarks 1 chassis and piping Chassis and pipeline processing equipment Chassis and pipeline processing such as bending machines, shears, Presses, punching, bending machine, Welding equipment

2 Flow Transmitters

Flow Measurement Converter Manufacturing Equipment Flow Measurement Converter manufacture such as machine tools (lathes, Drilling, tapping) or implement More functional processing center, and grinding equipment, pressure mounted Equipment, etc.

3 pumps (including oil and gas separation) Pumps (including oil and gas separation) Manufacturing Equipment Pumps (including oil and gas separation) manufacture such as machine tools (lathes, Milling, drilling) or to achieve Machining center functions to and tapping machines, pressure mounted equipment, Cylindrical grinder, etc.

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