

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 6340.4-2026

**Roll grinding machines - Part 4: Testing of the accuracy for
machines with worktable moving style**

轧辊磨床第4部分：工作台移动式机床精度检验
(English Translation)

Issued on: April 28, 2026

Implemented on: November 2, 2026

Issued by: Ministry of Industry and Information Technology

Table of Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

Foreword

JB/T 6340.4-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 28 April 2026, with effect from 2 November 2026.

It is administered by the National Technical Committee for Metal Cutting Machine Tools Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

JB/T 6340.4-2026 is Part 4 of the standard series on roll grinding machines. It deals with the testing of accuracy for roll grinding machines in which the worktable moves, that is, machines of the worktable moving style. The series covers the accuracy inspection of these machines, which are used to grind rolls.

Roll grinding machine manufacturers, rolling mills and roll shops that use the machines, and inspection and calibration bodies will find it useful. It is a voluntary standard, as the /T in the code shows. It was approved by the Ministry of Industry and Information Technology, issued on 28 April 2026 and takes effect on 2 November 2026. It is a new standard.