

ICS 25.080.99
CCS J 58

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 2462.28-2025

Replacing JB/T 2462.28-1999

**Modular units for modular machine tools - Part 28: Multi-station
travelling table - Dimensions**
(English Translation)

Issued on: December 17, 2025

Implemented on: July 1, 2026

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2

What this standard covers

This standard specifies the nominal and interchangeable dimensions of the multi-station moving worktable for modular machine tools. This standard applies to the selection of multi-station moving worktables for combination machine tools and their automated lines.

Document data

International classification (ICS): 25.080.99.

Chinese classification (CCS): J58.

Supersedes the earlier edition JB/T 2462.28-1999.