

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 20004-2017

Replacing JB/T 20004-2004

Suppository production lines

栓剂生产线

(English Translation)

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Table of Contents

- 1 Scope
- 2 Normative references
- 3 mark
 - 3.1 model preparation
 - 3.2 Marking examples

1 Scope

This standard specifies the suppository production line marking, requirements, test methods, inspection rules, as well as signs, instructions, packaging, transportation and Storage.

This standard applies to the system of shell, filling, cooling, sealing, cutting suppository production line (hereinafter referred to as the production line), also applies to shell-making students

Production line.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version applies to this article

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 191 Packaging - Pictorial signs

Mechanical and electrical safety - Mechanical electrical equipment - Part 1. General specifications

GB/T 6388 transport packaging shipping symbols

GB/T 9969 Industrial Products Manual General

The Generation of GB/T 10111 Random Number and Its Application in Product Quality Sampling Inspection

GB/T 13306 signs

GB/T 13384 mechanical and electrical product packaging General technical conditions

Metallic cutting machines - Measurement of noise level of sound pressure level GB/T 16769

Industrial machinery - Electrical equipment - Protective earth continuity test code

Pharmaceutical machinery product model compilation method

YBB00232002 Polyvinyl chloride/low density polyethylene solid medical compound hard film

People's Republic of China Pharmacopoeia (2015 edition) four

3.1 model preparation

According to the provisions of YY/T 0216-1995 prepared.

Function code. Suppository machinery

Type code .Z said to be brought shell, B said not shell

Specification code number of perfusion needle, a

3.2 Marking examples

Example 1. UZ-6. A number of carton-style functional suppository lines with a perfused needle count of 6 are shown.

Example 2. UB-6. Indicates a non-shell-forming suppository line with 6 needles.