

ICS 71.120; 83.200
CCS G95

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15634-2026

Plastics rotational moulding machine

塑料滚塑成型机

(English Translation)

Issued on: June 1, 2026

Implemented on: December 1, 2026

Issued by: Ministry of Industry and Information Technology

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Foreword

JB/T 15634-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the Plastics Machinery Subcommittee of the National Technical Committee for Rubber and Plastics Machinery Standardization.

Classification: ICS 71.120; 83.200; CCS G95.

1 Scope

The document is a product standard for plastics rotational moulding machines. Rotational moulding is the process in which plastic is formed inside a hollow mould that is heated and rotated, and this standard deals with the machine used for that process.

It is used by plastics machinery manufacturers who design and build these machines, by moulders and plastic product factories that buy and operate them, and by inspectors who carry out acceptance. As a JB/T standard it is voluntary. It was approved by the Ministry of Industry and Information Technology, issued on 1 June 2026 and takes effect on 1 December 2026. It is a new standard.