

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15633-2026

Turret type multi-functional grinding machines

转塔式复合磨床

(English Translation)

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Foreword

JB/T 15633-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal Cutting Machine Tools Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

JB/T 15633-2026 is a product standard for turret type multi-functional grinding machines, that is, grinding machines in which several grinding functions are combined on one machine with a turret arrangement. It is the reference for this type of machine tool as a product.

It is used by machine tool manufacturers who design and build these machines, by workshops and plants that buy and commission them, and by inspectors who accept them. The standard is voluntary, as the /T in the code shows. It was approved by the Ministry of Industry and Information Technology, issued on 1 June 2026 and takes effect on 1 December 2026. It is a new standard.