

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15632.2-2026

**Double column grinding machine of wide coated abrasive belt -
Part 2: Specifications**

龙门宽砂带磨削机床第2部分：技术规范
(English Translation)

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Foreword

JB/T 15632.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal Cutting Machine Tools Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

Part 2 of the series on double column grinding machines using wide coated abrasive belts sets out the technical specifications of the machine. It applies to the double column (gantry) type of grinding machine that works with wide coated abrasive belts, and complements Part 1, which covers testing of the accuracy.

The part is used by machine tool manufacturers who design and build these machines, by plants that buy and install them, and by technical staff who prepare purchase specifications and carry out acceptance. It is voluntary, as the /T in the code shows. It was approved by the Ministry of Industry and Information Technology, issued on 1 June 2026 and takes effect on 1 December 2026. It is a new standard.