

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15632.1-2026

**Double column grinding machine of wide coated abrasive belt -
Part 1: Testing of the accuracy**

龙门宽砂带磨削机床第1部分：精度检验

(English Translation)

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Foreword

JB/T 15632.1-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal Cutting Machine Tools Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

Part 1 of the series on double column grinding machines using wide coated abrasive belts deals with testing of the accuracy of the machine. It addresses the double column (gantry) type of belt grinding machine and the way its accuracy is checked.

The part is used by machine tool manufacturers when they inspect machines before delivery, by buyers who check accuracy at acceptance, and by metrology and test staff who carry out the inspection. It is voluntary, as the /T in the code shows. It was approved by the Ministry of Industry and Information Technology, issued on 1 June 2026 and takes effect on 1 December 2026. It is a new standard.