

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15631.2-2026

**Coated abrasive belt oil grinding production line for coiled
material - Part 2: Specifications**

卷材砂带油磨生产线第2部分：技术规范
(English Translation)

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Foreword

JB/T 15631.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal Cutting Machine Tools Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

This is Part 2 of the series on production lines for oil grinding of coiled material with coated abrasive belts. Part 2 covers the technical specifications of such a production line, that is, the machine line in which coil stock is ground with abrasive belts under oil.

The part is used by machine tool builders who design and manufacture these lines, by metal-processing plants that buy and commission them, and by acceptance and inspection staff. It is a voluntary standard, as the /T in the code shows. It was approved by the Ministry of Industry and Information Technology, issued on 1 June 2026 and takes effect on 1 December 2026. It is a new standard.