

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15631.1-2026

**Coated abrasive belt oil grinding production line for coiled
material - Part 1: Testing of the accuracy**

卷材砂带油磨生产线第1部分：精度检验

(English Translation)

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Foreword

JB/T 15631.1-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

This first part concerns the accuracy inspection of coated abrasive belt oil grinding production lines for coiled material, the lines that grind coiled metal strip with abrasive belts and oil. It describes how the accuracy of such a line is tested.

Production line manufacturers, metal strip processors that install the lines, and inspectors who accept them will apply it. The standard is voluntary and was issued under the Ministry of Industry and Information Technology. It was issued on 1 June 2026 and becomes effective on 1 December 2026. It is a new standard.