

ICS 25.080.50
CCS J55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15629.2-2026

CNC jig grinding machines - Part 2: Specifications

数控坐标磨床第2部分：技术规范

(English Translation)

Issued on: June 1, 2026

Implemented on: December 1, 2026

Issued by: Ministry of Industry and Information Technology

Table of Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

Foreword

JB/T 15629.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.080.50; CCS J55.

1 Scope

The second part of this series sets out the technical specifications for CNC jig grinding machines, the precision grinders used for finishing holes and contours with very accurate positioning. It treats the machine as a product and defines the technical conditions it should satisfy.

Machine tool builders, mould and die shops, buyers who prepare supply contracts and inspectors accepting machines will use it. It is a voluntary standard issued under the Ministry of Industry and Information Technology. It was issued on 1 June 2026 and applies from 1 December 2026. It is a new standard.