

ICS 25.060.20
CCS J52

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15625-2026

NC self-centering steady rest

数控自定心中心架

(English Translation)

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Foreword

JB/T 15625-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.060.20; CCS J52.

1 Scope

JB/T 15625-2026 covers NC self-centering steady rests, the numerically controlled supports that hold long workpieces on a lathe and centre them automatically while they are machined. The document treats the steady rest as a product and deals with the requirements for it and the way they are checked.

Lathe and machine tool manufacturers, makers of accessories and fixtures, machine users and inspection staff can use it. The standard is voluntary and was issued under the Ministry of Industry and Information Technology. It was issued on 1 June 2026, applies from 1 December 2026, and is a new standard.