

ICS 25.040.20
CCS J54

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15624.2-2026

**NC heavy duty gantry drilling and milling machine tools with
rotary table - Part 2: Specifications**

**数控重型工作台回转式龙门铣钻床第2部分：技术规范
(English Translation)**

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Foreword

JB/T 15624.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.040.20; CCS J54.

1 Scope

The second part of the series sets out the technical specifications for NC heavy duty gantry drilling and milling machine tools with a rotary table. It addresses this machine type as a product and defines the technical conditions that it should meet when supplied.

Machine tool designers and builders, purchasers who write supply contracts and inspectors accepting heavy gantry machines are its main readers. It is voluntary, as the /T in the code shows. The Ministry of Industry and Information Technology approved it. It was issued on 1 June 2026 and enters into force on 1 December 2026. It is a new standard.