

ICS 25.040.20
CCS J54

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15624.1-2026

**NC heavy duty gantry drilling and milling machine tools with
rotary table - Part 1: Testing of the accuracy**

数控重型工作台回转式龙门铣钻床第1部分：精度检验

(English Translation)

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Foreword

JB/T 15624.1-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.040.20; CCS J54.

1 Scope

This part deals with the accuracy inspection of NC heavy duty gantry drilling and milling machine tools with a rotary table. It describes how the accuracy of this heavy machine type is checked, so that acceptance rests on an agreed procedure.

It will be used by manufacturers of heavy gantry machines, their quality inspectors, installation engineers and the factories that buy and accept them. The standard is voluntary and was approved by the Ministry of Industry and Information Technology. It was issued on 1 June 2026 and takes effect on 1 December 2026. It is a new standard.