

ICS 25.080.20
CCS J54

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15623.2-2026

**CNC double side floor-type boring and milling machines - Part
2: Technical specifications**

数控双面落地铣镗床第2部分：技术规范
(English Translation)

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Foreword

JB/T 15623.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal Cutting Machine Tools Standardization.

Classification: ICS 25.080.20; CCS J54.

1 Scope

JB/T 15623.2-2026 is Part 2 of the series on CNC double side floor-type boring and milling machines and gives the technical specifications for this type of machine tool. It applies to the machine as a manufactured product within the field of metal cutting machine tools, a computer numerically controlled machine used for boring and milling work.

The part is useful to machine tool manufacturers who design and build these machines, to heavy-industry users that purchase and commission them, and to test laboratories and inspectors who check machines against agreed technical provisions. Its code carries the letter T, so it is a voluntary (recommended) standard and not a mandatory one. It was issued by the Ministry of Industry and Information Technology on 1 June 2026 and takes effect on 1 December 2026. It does not replace an earlier edition. The full English translation lets foreign machine builders, importers and buyers read the Chinese provisions directly when specifying or accepting such machines.