

ICS 25.080.20
CCS J54

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15623.1-2026

**CNC double side floor-type boring and milling machines - Part
1: Testing of the accuracy**

数控双面落地铣镗床第1部分：精度检验

(English Translation)

Issued on: June 1, 2026

Implemented on: December 1, 2026

Issued by: Ministry of Industry and Information Technology

Table of Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

Foreword

JB/T 15623.1-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.080.20; CCS J54.

1 Scope

The first part of this series concerns the accuracy inspection of CNC double side floor-type boring and milling machines. It describes how the accuracy of this large machine type is tested, giving makers and buyers a shared way to judge a finished machine.

Machine tool manufacturers, final inspectors, installation and commissioning engineers and users taking delivery of such machines would apply it. It is a voluntary standard issued under the Ministry of Industry and Information Technology. It was issued on 1 June 2026 and applies from 1 December 2026. It is a new standard.