

ICS 25.060.20
CCS J52

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15622-2026

**Refrigerating unit for computer numerical control (CNC)
machine tool spindles**

数控机床主轴冷却机组

(English Translation)

Issued on: June 1, 2026

Implemented on: December 1, 2026

Issued by: Ministry of Industry and Information Technology

Table of Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

Foreword

JB/T 15622-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.060.20; CCS J52.

1 Scope

JB/T 15622-2026 covers refrigerating units for the spindles of computer numerical control (CNC) machine tools. These units cool the spindle so that it can keep working under load. The document treats the unit as a product and deals with its requirements and the way they are checked.

Machine tool builders, makers of cooling equipment, machine users who buy replacement units and test laboratories will find it useful. It is voluntary, and the Ministry of Industry and Information Technology approved it. It was issued on 1 June 2026, takes effect on 1 December 2026, and is a new standard.