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CCS J32

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15617-2026

**Steel cross wedge rollings - Tolerance and machining
allowance**

钢质楔横轧件公差及机械加工余量
(English Translation)

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Foreword

JB/T 15617-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

It is administered by the National Technical Committee for Forging and Stamping Standardization.

Classification: ICS 77.140.85; CCS J32.

1 Scope

This document deals with steel cross wedge rollings, which are blanks and parts formed by cross wedge rolling, and it provides for their tolerances and machining allowances. It is aimed at defining how closely such steel parts are to be made and how much stock is left for later machining.

Forging and rolling plants, machining shops that finish these parts, designers who draw the blanks and purchasers who order them can use it when agreeing drawings and supply terms. It is a voluntary standard approved by the Ministry of Industry and Information Technology. It was issued on 1 June 2026 and becomes effective on 1 December 2026. It is a new standard.