

ICS 25.120.10
CCS J46

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15552-2026

Nest guides used in dies for automobile panels

汽车覆盖件冲模导正架

(English Translation)

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Foreword

JB/T 15552-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

It is administered by the National Technical Committee for Die and Mould Standardization (SAC/TC 33).

Classification: ICS 25.120.10; CCS J46.

1 Scope

The standard applies to nest guides used in dies for automobile panels. In a stamping die for body panels, the nest guide helps to position and locate the sheet metal blank or part in the die. JB/T 15552-2026 treats these guides as die components.

Die makers, automotive stamping plants, component suppliers and quality inspectors will use it. It is a voluntary standard (code with /T). The Ministry of Industry and Information Technology approved it; it was issued on 13 February 2026 and takes effect on 1 September 2026. It is a new standard.