

ICS 25.120.30
CCS J61

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15549-2026

Sand-lined metal mold casting line

铁模覆砂铸造生产线

(English Translation)

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Foreword

JB/T 15549-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

It is administered by the National Technical Committee for Foundry Machinery Standardization (SAC/TC 186).

Classification: ICS 25.120.30; CCS J61.

1 Scope

JB/T 15549-2026 deals with the sand-lined metal mold casting line, a production line in which castings are made in iron molds lined with a layer of coated sand. The standard treats the line as a complete foundry machinery product.

Manufacturers of casting equipment, foundries, especially those making castings in volume, and buyers or inspectors of such lines are its users. It is a voluntary standard, as the /T in the code indicates. It was approved by the Ministry of Industry and Information Technology, issued on 13 February 2026 and takes effect on 1 September 2026. It is a new standard.