

ICS 25.120.30
CCS J61

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15548-2026

**Vertical lifting and charging device for double charge buckets
of cupola furnace - Technical requirements**

冲天炉双料筐垂直提升加料装置技术规范

(English Translation)

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Foreword

JB/T 15548-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

It is administered by the National Technical Committee for Foundry Machinery Standardization (SAC/TC 186).

Classification: ICS 25.120.30; CCS J61.

1 Scope

The standard specifies technical requirements for the vertical lifting and charging device for double charge buckets of a cupola furnace. A cupola is a furnace that melts iron for casting; this device lifts the buckets vertically and loads the furnace with its charge materials. JB/T 15548-2026 treats the device as a foundry machinery product.

Foundry equipment makers, iron foundries that install or operate cupolas, and inspection bodies can use it. It is a voluntary standard (code with /T). The Ministry of Industry and Information Technology approved it; it was issued on 13 February 2026 and takes effect on 1 September 2026. It is a new standard.