

ICS 25.120.30
CCS J61

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15547-2026

**Vibration slot type continuous shot blasting machine -
Technical specifications**

振动槽式连续抛丸清理机技术规范
(English Translation)

Issued on: February 13, 2026

Implemented on: September 1, 2026

Issued by: Ministry of Industry and Information Technology

Table of Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

Foreword

JB/T 15547-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

It is administered by the National Technical Committee for Foundry Machinery Standardization (SAC/TC 186).

Classification: ICS 25.120.30; CCS J61.

1 Scope

JB/T 15547-2026 sets out technical specifications for the vibration slot type continuous shot blasting machine. This foundry-related machine cleans castings and other workpieces by throwing shot at them while the parts move through a vibrating slot in a continuous flow.

It is used by makers of shot blasting and foundry machinery, by foundries and forging or metalworking plants that buy the machines, and by inspectors. It is a voluntary standard, as shown by the /T in its code. It was approved by the Ministry of Industry and Information Technology, issued on 13 February 2026 and takes effect on 1 September 2026. It is a new standard.