

ICS 25.120.30
CCS J61

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15546-2026

**V-type roller table continuous shot blasting machine - Technical
specifications**

V 型辊道连续抛丸清理机技术规范
(English Translation)

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Foreword

JB/T 15546-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

It is administered by the National Technical Committee for Foundry Machinery Standardization.

Classification: ICS 25.120.30; CCS J61.

1 Scope

JB/T 15546-2026 sets out technical specifications for the V-type roller table continuous shot blasting machine, a foundry and surface cleaning machine in which workpieces are carried through the machine on a roller table and cleaned by shot blasting. The document treats the machine as a manufactured product within the field of foundry machinery and gives the technical provisions that apply to it.

The standard is intended for manufacturers of shot blasting and foundry equipment, for foundries and metalworking plants that buy and operate this type of machine, and for inspectors who check it on delivery. Its code carries the letter T, so it is a voluntary (recommended) standard and not a mandatory one. It was issued by the Ministry of Industry and Information Technology on 13 February 2026 and takes effect on 1 September 2026. It is a new document and does not replace an earlier edition. The English translation gives foreign buyers and suppliers access to the full Chinese text.