

ICS 67.260
CCS X99

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15542-2026

**Food machinery - Composite double layer biscuit forming
machines**

食品机械复合双层饼干成型机

(English Translation)

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Foreword

JB/T 15542-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

It is administered by the Machinery Industry Technical Committee for Food Machinery Standardization (CMIF/TC 14).

Classification: ICS 67.260; CCS X99.

1 Scope

JB/T 15542-2026 applies to composite double layer biscuit forming machines, a type of food machinery that shapes biscuit dough into a product made of two layers. The standard treats the machine as a product in the food machinery field.

Biscuit and bakery equipment manufacturers, food producers that buy forming lines, and inspection or testing bodies are its intended users. It is a voluntary standard, as shown by the /T in its code. It was approved by the Ministry of Industry and Information Technology, issued on 13 February 2026 and takes effect on 1 September 2026. It is a new standard.