

ICS 25.120.10
CCS J62

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15522.2-2026

CNC spring grinding machine - Part 2: Specification

数控磨簧机第2部分：技术条件

(English Translation)

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Foreword

JB/T 15522.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 28 April 2026, with effect from 2 November 2026.

It is administered by the National Technical Committee for Forging and Stamping Machinery Standardization.

Classification: ICS 25.120.10; CCS J62.

1 Scope

The document JB/T 15522.2-2026 is Part 2 of the series on CNC spring grinding machines and sets out their technical conditions. It treats the machine as a product, while its type and parameters and its accuracy are dealt with in the other parts of the series.

It is intended for machine builders, spring manufacturers who buy grinding machines, buyers' inspectors and test laboratories. It is a voluntary standard, as shown by /T in the code. The Ministry of Industry and Information Technology issued it on 28 April 2026, and it comes into force on 2 November 2026. The technical committee in charge is the National Technical Committee for Forging and Stamping Machinery Standardization. It is a new standard and does not replace an earlier edition.