

ICS 67.260
CCS X99

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 15508-2026

Food machinery - Steamed bread processing lines

食品机械馒头加工生产线

(English Translation)

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Foreword

JB/T 15508-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 28 April 2026, with effect from 2 November 2026.

It is administered by the Machinery Industry Technical Committee for Food Machinery Standardization.

Classification: ICS 67.260; CCS X99.

1 Scope

JB/T 15508-2026 is a standard for steamed bread processing lines, part of the food machinery family. Steamed bread (mantou) is a staple food in northern China, and a processing line brings together the machines used to make it in a continuous sequence. The document sets out the provisions applying to such lines as a product.

It will be consulted by makers of food processing machinery, steamed bread producers and central kitchens that buy or run lines, design engineers and test bodies. It is voluntary (the code contains /T). The Ministry of Industry and Information Technology issued it on 28 April 2026, and it takes effect on 2 November 2026. Responsibility lies with the Machinery Industry Technical Committee for Food Machinery Standardization. It is a new standard.