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ICS 25.120.10
CCS J62

JB

INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

JB/T 15364-2025

Steel pipe expander

钢管扩径机

(English Translation)

Issued on: December 17, 2025 **Implemented on: July 1, 2026**

Issued by: Ministry of Industry and Information Technology

Preview: page 1 of 4 shown, 15 in the full document. Complete English PDF, instant download:
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Table of Contents

[Preview only]
1 Scope
2 Normative references
3 Terms and definitions
3.1 Electroplated Inner Cutting Disc
3.2 Electroplated Needle File
3.3 Electroplated Grinding Head
4 Technical requirements
4.1 General requirements
4.2 Performance
4.3 Safety and protection
4.4 Castings, forgings and weldments
4.5 Machining
4.6 No-load operation requirements
4.7 Load operation requirements
4.8 Motion accuracy
5 Test methods
5.1 Appearance
5.2 Protection requirements
5.3 Machining and assembly quality of components
5.4 Appearance quality
5.5 Installation requirements for fire extinguishers
5.6 Functional test requirements
5.7 Anti-interference capability and functional stability test requirements
5.8 Mass per unit area
5.9 Tensile breaking force
6 Inspection rules
6.1 Factory inspection
6.2 Type inspection
6.3 Joint surfaces
6.4 Numerical control system
6.5 Working fluid system

Preview: page 2 of 4 shown, 15 in the full document. Complete English PDF, instant download:
https://chinastandards.org/standards/jb-t-15364-2025

6.6 Lubrication system
6.7 Machine running test
6.8 Accuracy inspection
6.9 Others
7 Marking, packaging, transportation and storage
7.2 Machining and assembly of components
7.9 Load operation test
8.1 General
8.2 Inspection principles
8.3 Inspection items
8.4 Conformity judgment
8.5 Storage
9.1 Marking
9.2 Packaging
9.3 Transportation

1 Foreword

JB/T 15364-2025 was issued by Ministry of Industry and Information Technology on 17 December 2025 and has been in force since 1 July 2026.

The JB/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 15 pages in English translation.

2 Scope Preview

This standard specifies the technical requirements for steel pipe expanding machines, describes the corresponding test methods, and specifies inspection rules, marking, packaging, transportation, and storage. This standard applies to the manufacture of steel pipe expanding machines for straight welded seam steel pipes with diameters of 406mm to 1422mm, wall thicknesses of 6mm to 40mm, and lengths of 6000mm to 12200mm.

JB/T 15364-2025 falls under ICS 25.120.10, in the field of manufacturing engineering.

This catalogue holds 1,459 other JB/T standards in that field.

In this catalogue, JB/T standards carry edition years from 1967 to 2026.

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3 About this standard

Sector: Mechanical & Machinery Industry Standard (Recommended)

Issued by: Ministry of Industry and Information Technology

English translation: about 15 pages (approximate)

4 Related standards

Standards on related subjects:

JB/T 13910.3-2020 - Stacking machines - Part 3: Accuracy

GB/T 36229-2018 - Reliability assessment methods and indices for active opto-electronic protective devices

GB/T 35091-2018 - Straight-sided high-speed mechanical power presses -- Types and basic parameters

JB/T 15366-2025 - NC multistation rod cold forming machine

JB/T 15365.2-2025 - NC metal spinning machine - Part 2: Testing of the accuracy

JB/T 15365.1-2025 - NC metal spinning machine - Part 1: specifications

5 Classification and status

International classification (ICS): 25.120.10

Chinese Standard Classification (CCS): J 62

Prefix JB/T: recommended standard.

Preview: page 4 of 4 shown, 15 in the full document. Complete English PDF, instant download:
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