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JB

INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

JB/T 15189.2-2025

Tiltable heavy-duty rotary table - Part 2: Specification

数控可倾斜式重型回转工作台 第2部分：技术规范

(English Translation)

Issued on: December 17, 2025 **Implemented on: July 1, 2026**

Issued by: Ministry of Industry and Information Technology

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1 Foreword

JB/T 15189.2-2025 was issued by Ministry of Industry and Information Technology on 17 December 2025 and has been in force since 1 July 2026.

It is one of 2 parts of the JB/T 15189 series.

The JB/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

2 Scope Preview

This standard specifies the general requirements, accessories, tools, safety and hygiene, processing and assembly requirements for tiltable heavy-duty rotary workbenches. It describes the corresponding test methods and specifies the requirements for inspection items, packaging, and accompanying technical documents. This standard applies to the manufacture of ordinary and CNC tiltable heavy-duty rotary workbenches with a maximum load capacity of 10t to 200t and a worktable width of 1250mm to 6000mm.

JB/T 15189.2-2025 falls under ICS 25.060.20, in the field of manufacturing engineering.

This catalogue holds 1,459 other JB/T standards in that field.

In this catalogue, JB/T standards carry edition years from 1967 to 2026.

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3 About this standard

Sector: Mechanical & Machinery Industry Standard (Recommended)

Issued by: Ministry of Industry and Information Technology

English translation: about 15 pages (approximate)

4 Related standards

Other parts of this standard:

JB/T 15189.1-2025 - Part 1: Testing of the accuracy

Standards on related subjects:

JB/T 12396-2015 - Proportional valve solenoids

GB/T 4346-2008 - Machine tools - Manually operated self-centring chucks

JB/T 6105-2007 - Hydraulic power units for NC machine tools - Technical requirements

JB/T 15622-2026 - Refrigerating unit for computer numerical control (CNC) machine tool spindles

JB/T 15203-2025 - CNC backwashing drum-type filter

5 Classification and status

International classification (ICS): 25.060.20

Chinese Standard Classification (CCS): J 52

Prefix JB/T: recommended standard.

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