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ICS 77.140.85
CCS J32

JB

INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

JB/T 14895-2025

Composite precision forgings for automobile transmission gear shifting gears - Process specifications

汽车变速器变档齿轮复合精密锻件 工艺规范

(English Translation)

Issued on: May 9, 2025 **Implemented on: November 1, 2025**

Issued by: Ministry of Industry and Information Technology

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https://chinastandards.org/standards/jb-t-14895-2025

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1 Foreword

JB/T 14895-2025 was issued by Ministry of Industry and Information Technology on 9 May 2025 and has been in force since 1 November 2025.

The JB/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 15 pages in English translation.

2 Scope Preview

JB/T 14895-2025 falls under ICS 77.140.85, in the field of metallurgy.

This catalogue holds 222 other JB/T standards in that field.

In this catalogue, JB/T standards carry edition years from 1967 to 2026.

3 About this standard

Sector: Mechanical & Machinery Industry Standard (Recommended)

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4 Related standards

Standards on related subjects:

GB/T 15055-2021 - Permissible stamping variations in dimensions without tolerance indication

JB/T 6401-2017 - Steels for large roll forgings - Technical requirements

GB/T 15825.5-2008 - Sheet metal formability and test methods - Part 5: Bending test

JB/T 15617-2026 - Steel cross wedge rollings - Tolerance and machining allowance

JB/T 14896-2025 - Automobile front axle forgings - Process specifications

JB/T 14894-2025 - Rail transit equipment - Steel die forgings - General Technical Specifications

5 Classification and status

International classification (ICS): 77.140.85

Chinese Standard Classification (CCS): J 32

Prefix JB/T: recommended standard.

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