

ICS 25.080.50
CCS J 55

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 14477.1-2023

**Tapered roller ball base surface grinder - Part 1: Accuracy
inspection
(English Translation)**

Issued on: December 29, 2023

Implemented on: July 1, 2024

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2

What this standard covers

This standard specifies the general requirements, geometric accuracy inspection and working accuracy inspection of tapered roller ball base surface grinders. This standard is applicable to the inspection activities of the precision of vertical axis through-type tapered roller ball base surface grinders with a roller ball base surface radius of 80mm to 360mm.

Document data

International classification (ICS): 25.080.50.

Chinese classification (CCS): J55.

Estimated length of the Chinese original: 15,191 words.