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**CNC Rack Milling Machine - Part 2: Technical Specifications
(English Translation)**

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What this standard covers

This standard specifies the general requirements for CNC rack milling machines, accessories and tools, safety and hygiene, processing and assembly quality, machine tool dry running test, machine tool load test, CNC axis minimum setting unit feed test, machine tool accuracy inspection and packaging . This standard is applicable to the manufacture of CNC rack gear milling machines with a maximum workpiece length of 5000mm, a maximum module of 30mm, or a maximum workpiece helix angle of 25o (left or right rotation).

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