

ICS 25.040.20
CCS J 53

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 14466.2-2023

**Miniature ball bearing rings for automatic lathes - Part 2:
Technical specifications
(English Translation)**

Issued on: December 29, 2023

Implemented on: July 1, 2024

Issued by: Ministry of Industry and Information Technology

Table of Contents

What this standard covers	1
Document data	2

What this standard covers

This standard specifies the general requirements, accessories and tools, safety and hygiene, processing and assembly quality, machine tool dry running test, machine tool load test, machine tool accuracy inspection and random technical documents for ordinary and precision grade miniature ball bearing ring automatic lathes. This standard is applicable to the manufacture of automatic lathes for processing miniature ball bearing rings with an outer ring outer diameter of 22mm to 32mm, an inner ring inner diameter of 8mm to 12mm, and a maximum width of 12mm.

Document data

International classification (ICS): 25.040.20.

Chinese classification (CCS): J53.

Estimated length of the Chinese original: 10,110 words.