

ICS 77.180
CCS H 94

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 14245-2022

Replacing JB/T 2302-1999

**Hot tandem rolling mill - general technical specification for
quick roll changer
(English Translation)**

Issued on: September 30, 2022

Implemented on: April 1, 2023

Issued by: Ministry of Industry and Information Technology

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What this standard covers

This standard specifies the type and performance parameters, technical requirements, test methods and inspection rules, signs, packaging, transportation and storage of the four-high mill work roll quick roll changer of the hot continuous rolling mill. This standard applies to the manufacture of quick roll changers for four-high rolling mills in hot tandem rolling mills. The manufacture of quick roll changers for other hot rolling mills can be used as a reference.

Document data

International classification (ICS): 77.180.

Chinese classification (CCS): H94.

Estimated length of the Chinese original: 28,250 words.

Supersedes the earlier edition JB/T 2302-1999.