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CCS J 31

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 11846-2025

Replacing JB/T 11846-2014

**Lost foam casting mold materials - Expandable copolymer
resins**

(English Translation)

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What this standard covers

This standard specifies the technical requirements for expandable copolymer resins used as pattern materials in lost foam casting, describes the corresponding test methods, specifies inspection rules, and specifies marking, quality certificates, packaging, and storage and transportation. This standard applies to the manufacture of expandable copolymer resins used as pattern materials in lost foam casting.

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