

ICS 25.040.20
CCS J53

JB

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

JB/T 10889.2-2026

Replacing JB/T 10889.2-2008

**Turning-milling machining centers with a horizontal
workholding spindle - Part 2: Specifications**

卧式车铣复合加工中心第2部分：技术规范
(English Translation)

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Foreword

JB/T 10889.2-2026 is a recommended industry standard of the People's Republic of China in the Machinery sector, approved and issued by the Ministry of Industry and Information Technology on 1 June 2026, with effect from 1 December 2026.

This edition replaces JB/T 10889.2-2008.

It is administered by the National Technical Committee for Metal-Cutting Machine Tool Standardization.

Classification: ICS 25.040.20; CCS J53.

1 Scope

The second part of the JB/T 10889 series sets out the technical specifications for turning-milling machining centers with a horizontal workholding spindle. It addresses this machine type as a product and defines the technical conditions that such a machine is expected to meet when it is supplied.

It is written for machine tool designers and manufacturers, for purchasers drawing up supply contracts, and for inspectors who accept finished machines. Compliance is voluntary, as shown by the /T in the code. The Ministry of Industry and Information Technology approved the document, which was issued on 1 June 2026 and comes into force on 1 December 2026. It takes the place of JB/T 10889.2-2008.