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**INDUSTRY STANDARD OF THE
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JB/T 10802-2025

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**peening of springs - Technical specificationShot
(English Translation)**

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What this standard covers

This standard specifies the requirements and technical requirements for shot peening media, Arman test pieces, Arman test piece clamps, and Arman test piece arc height measuring tools for spring shot peening strengthening, and describes the corresponding testing methods. This standard applies to shot peening strengthening processes for helical compression springs, leaf springs, disc springs, and stabilizer bars; shot peening strengthening processes for other metal springs should refer to this standard.

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