

ICS 83.040.01
CCS G48

HG

**CHEMICAL INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

HG/T 4611-2026

Replacing HG/T 4611-2014

Reclaimed rubber from truck tyres

载重轮胎再生橡胶

(English Translation)

Issued on: February 13, 2026

Implemented on: September 1, 2026

Issued by: Ministry of Industry and Information Technology

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Foreword

HG/T 4611-2026 is a recommended industry standard of the People's Republic of China in the Chemical Industry sector, approved and issued by the Ministry of Industry and Information Technology on 13 February 2026, with effect from 1 September 2026.

This edition replaces HG/T 4611-2014.

It is administered by the National Technical Committee for Rubber and Rubber Products Standardization.

Classification: ICS 83.040.01; CCS G48.

1 Scope

HG/T 4611-2026 is the chemical industry product standard for reclaimed rubber made from truck tyres. Reclaimed rubber is scrap tyre rubber that has been processed so that it can be mixed into new rubber compounds again, and this document defines the requirements that apply to the material when it is produced from truck tyres.

The standard is used by reclaimed rubber producers, rubber product manufacturers who buy and compound the material, and testing laboratories that check it on delivery. It is a voluntary standard, as the /T in its code shows. It was approved by the Ministry of Industry and Information Technology, issued on 13 February 2026 and takes effect on 1 September 2026. It replaces HG/T 4611-2014.