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CCS G 93

HG

**CHEMICAL INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

HG/T 2119-1991

**Technical Specification for Triple Casing Pipe Type Inner Parts
of Ammonia Converter**

氨合成塔三套管式内件技术条件
(English Translation)

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What this standard covers

This standard specifies the fabrication, inspection and acceptance requirements for ammonia synthesis tower casing within three pieces. This standard applies to the design pressure of not more than 1.8 MPa, the design temperature of not more than 550°C DN600mm, DN800mm and DN1000mm ammonia synthesis tower (hereinafter referred to as the inner parts).

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GB 150; GB 151; GB 1234; GB 1800; GB 1801; GB 1802; GB 1803; GB 1804; GB 2270; GB 3003; GB 3323; JB 2536; JB 4708; JC 170; JC 210