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HG

**CHEMICAL INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

HG/T 20700-2014

Replacing HG/T 20700-2000

Engineering design code for programmable logic controller

可编程控制器系统工程设计规定

(English Translation)

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What this standard covers

This standard specifies the PLC engineering design process; PLC applications; PLC hardware configuration; PLC software configuration; PLC inquiry, quotation and assessment; PLC application software programming; PLC acceptance; PLC central control room, po

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