

ICS 61.020  
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**NATIONAL STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**GB/T 6411-2008**

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**Size series of knitted underwear**

针织内衣规格尺寸系列

**Issued on: June 18, 2008**

**Implemented on: March 1, 2009**

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**Issued by: General Administration of Quality Supervision, Inspection and  
Quarantine;  
Standardization Administration of the PRC**

## Table of Contents

|       |                                                                    |
|-------|--------------------------------------------------------------------|
| 1     | Scope                                                              |
| 2     | Normative references                                               |
| 3     | Terms and Definitions                                              |
| 4     | Requirements                                                       |
| 4.1   | Number Series settings                                             |
| 4.1.4 | Adult (Female)                                                     |
| 5.5   | Serial Number Type centimeters type 180 95 100 105 185 100 105 110 |
| 12    | Table 17 adults (women) trousers Size main part                    |

## Foreword

This standard replaces GB/T 6411-1997 "cotton knitted underwear series of size." In the revision of this standard reference GB/T 1335.1 ~ GB/T 1335.3 apparel size standard, combined with the characteristics of the development of knitted products. This standard and GB/T 6411-1997 compared to the main changes are as follows:

--- Change the standard name "cotton knitted underwear series Size" to "knitted underwear Size Series";

--- Redefine the definition of medium-resolution type definitions. "Type" is the human centimeters bust or hip (1997 version 3.1; this Version 3.2);

--- Knitted fabrics based on the transverse tensile elongation case, the knitted underwear Size series is divided into three categories. A class. the role of 14.7N constant load force fabrics transverse elongation of 80% or less of the product; Class B. under the effect of a given load force of 14.7N, fabrics transverse elongation greater than 80% and less than or equal to 120% of the product; Class C. under the effect of a given load force of 14.7N, fabrics transverse elongation greater than 120% and less than or equal to 180% of the product. The standard proposed by China Textile Industry Association. This standard by the National Standardization Technical Committee Technical Committee textile knitwear (SAC/TC209/SC6) centralized. Drafting of this standard. National Product Quality Supervision and Inspection Center knitting, Shanghai Three Gun (Group) Co., Ltd. Hongdou Group Co. Company, Jiangsu AB Group, Jinan Heads knitting Co., Ltd., Beijing Bronze Bull Group Limited, National Textile and Apparel Product Quality Supervision Inspection Center (Zhejiang), fiber inspection by Jiangsu Province, Qingdao Textile Development Co., Ltd Datong. The main drafters of this standard. Xing Zhigui, Xue Jifeng, paint small Jin, Zhou Ping, Wuhong Lie, Ge Dongying, Xu Qin, Tangzu root, Liuyong Gui,

Xu Ren Shen. This standard replaces the standards previously issued as follows:

--- GB/T 6411-1986, GB/T 6411-1997. Knitted underwear Size Series

## 1 Scope

China's national size series for knitted underwear. A size system is a piece of national infrastructure for an industry the size of China's: it lets a garment made in one province be bought in another without being tried on, sold by mail order and now online where nothing can be tried on at all, and manufactured against a specification rather than a sample. Knitted underwear needs its own system because the fabric stretches, so the garment's measured dimensions are not the wearer's - a size has to state the body it fits rather than the cloth it contains, and how much extension is assumed is part of what the system fixes. The alternative, which the standard exists to prevent, is what happens in unregulated markets, where every maker's medium is a different garment and the label tells the buyer nothing. The standard specifies the format and the size series for knitted underwear, and applies to the production of knitted underwear products.

This standard specifies the format and size of knitted underwear. This standard applies to the production of knitted fabrics underwear products.

## 2 Normative references

The following documents contain provisions which, through reference in this standard and become the standard terms. For dated references, subsequent Amendments (not including errata content) or revisions do not apply to this standard, however, encourage the parties to the agreement are based on research Whether the latest versions of these documents. For undated reference documents, the latest versions apply to this standard. Elastic recovery test method FZ/T 70006-2004 knitted stretch

## 3 Terms and Definitions

The following terms and definitions apply to this standard.

3.1 Based on the total number of human height in centimeters, is designed underwear length basis.

3.2 Type body is in centimeters bust or hip, is designed underwear too fat basis.

### 4.1 Number Series settings

4.1.1 Adults. Man with overall high 170cm, circumference 95cm; women with overall high 160cm, 90cm circumference centered on both sides in turn handed Increases or decreases composition. Shapes are 5cm binning composition series.

4.1.2 Children. Overall height in 160cm and below, as a starting point number to 50cm;

45cm type in ascending order starting from composition series.

4.1.3 adults (men)

5.5 series type in Table 1. Table 1 adult (men)

**4.1.4 Adult (Female)**

5.5 series type in Table 2.

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