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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 6133.1-2006

Replacing GB/T 6133-1985

**Tool chucks for flatted parallel shank tools -- Part 1:
Dimensions of the driving system of tool shanks**

削平型直柄刀具夹头 第1部分：刀具柄部传动系统的尺寸

(English Translation)

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Table of Contents

What this standard covers	1
Document data	2
Standards quoted by this document	3

What this standard covers

This standard specifies the tool holder with fastening screws (Milling Chuck) and fastening screws size, also gives the maximum diameter of the chuck end face. This chuck is used by GB/T 6131. 2 Weldon shank of the tool drive. This section provides for two types of transmission: aperture $d_1 \leq 20$ mm chuck for driving single flatted parallel shank tools. Such tools can also be made ??of a single head made ??of two-headed. Aperture $d_1 \leq 25$ mm chuck for drive double flatted parallel shank tools. Such tools make only a single head.

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Standards quoted by this document

GB/T 6131.2; GB/T 6133.2