

ICS 25.100.20

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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 6131.2-2006

Replacing GB/T 6131.2-1996

**Cylindrical shanks for milling cutters -- Part 2: Types and sizes
of flatted cylindrical shanks**

铣刀直柄 第2部分：削平直柄的型式和尺寸

(English Translation)

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What this standard covers

This standard specifies the type and size of cutter flattened straight shank (6 mm to 200 mm diameter single Weldon shank diameter 25 mm to 63 mm dual Weldon shank). Single Weldon shank cutters applies to both single-head and apply double cutter, double Weldon shank apply to single-head cutter. 2 ?? bevel straight shank and threaded shank types and sizes are in GB/T 6131. 1, , /T 6131. 4 listed in GB/T 6131. 3 and GB ordinary straight shank. GB/T 6131. 1 with the characteristic part of the same size (diameter and length) and the type of shank diameter tolerance, i. e.: Standard shank h8, the spring clip is typically used to hold the head of the tool, Weldon shank h6, with mounting the screw in the clamping chuck, and require high precision.

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