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**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 4937.12-2018

**Semiconductor devices -- Mechanical and climatic test methods
-- Part 12: Vibration, variable frequency**

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Foreword

GB/T 4937 "Mechanical and Climatic Test Methods for Semiconductor Devices" consists of the following components.

- Part 1. General;
- Part 2. Low pressure;
- Part 3. External visual inspection;
- Part 4. Strongly accelerated steady-state damp heat test (HAST);
- Part 5. Steady-state temperature and humidity bias life test;
- Part 6. High temperature storage;
- Part 7. Internal water vapor content test and other residual gas analysis;
- Part 8. Sealing;
- Part 9. Logo durability;
- Part 10. Mechanical shock;
- Part 11. rapid temperature change double tank method;
- Part 12. Sweeping vibration;
- Part 13. Salt spray;
- Part 14. Terminal strength (lead robustness);
- Part 15. Resistance to soldering of through-hole mounting devices;

- Part 16. Particle collision noise detection (PIND);
- Part 17. Neutron irradiation;
- Part 18. Ionizing radiation (total dose);
- Part 19. Chip shear strength;
- Part 20. The combined effects of moisture-resistant and soldering heat on plastic surface mount devices;
- Part 20-1. Operation, packaging, marking and transport of surface mount devices sensitive to the combined effects of moisture and soldering heat;
- Part 21. Solderability;
- Part 22. Bonding strength;
- Part 23. High temperature working life;
- Part 24. Accelerated moisture-resistant and non-biased strong accelerated stress test (HSAT);
- Part 25. Temperature cycling;
- Part 26. Electrostatic discharge (ESD) sensitivity test human body model (HBM);
- Part 27. Electrostatic discharge (ESD) sensitivity test mechanical model (MM);
- Part 28. Electrostatic discharge (ESD) sensitivity test, charged device model (CDM), device level;
- Part 29. Latch test;
- Part 30. Pre-treatment of unsealed surface mount devices prior to reliability testing;
- Part 31. Flammability of plastic encapsulated devices (internal);
- Part 32. Flammability of plastic encapsulated devices (external);
- Part 33. Accelerated moisture resistance without bias high pressure cooking;
- Part 34. Power cycling;
- Part 35. Acoustic scanning microscopy of plastic electronic components;
- Part 36. Constant acceleration;
- Part 37. Plate-level drop test method using accelerometers;
- Part 38. Soft error test methods for semiconductor memory devices;
- Part 39. Measurement of moisture diffusivity and water dissolution rate of raw materials for semiconductor components;

- Part 40. Plate-level drop test method using tension meter;
- Part 41. Reliability test methods for non-volatile memory devices;
- Part 42. Storage of temperature and humidity;
- Part 43. Guide to the reliability identification scheme for integrated circuits (ICs);
- Part 44. Test method for neutron beam irradiation single particle effect of semiconductor devices.

This part is the 12th part of GB/T 4937.

This part is drafted in accordance with the rules given in GB/T 1.1-2009.

This section uses the translation method equivalent to IEC 60749-12.2002 "Semiconductor device mechanical and climatic test methods Part 12.

Sweeping vibration.

1 Scope

The purpose of this part of GB/T 4937 is to determine the effect of vibration on the device over a specified frequency range. This test is a destructive test

It is usually used for devices with cavities.

This test is basically the same as GB/T 2423.10-2008, but in view of the special requirements of semiconductor devices, the terms of this part are adopted.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 2423.10-2008 Environmental testing for electric and electronic products - Part 2. Test method test Fc. Vibration (sinusoidal)

(IEC 60068-2-6.1995, IDT)

3 test equipment

The equipment required for this test includes a vibration device capable of sweeping vibration under specified conditions, and the light necessary for measurement after the test.

Learning and electrical equipment.

4 test procedure

The sample should be rigidly mounted on the shaker table and the terminals and cables should be securely secured to avoid introducing additional lead resonance. Should be made

The product is a simple harmonic vibration with a magnitude of twice the amplitude of 1.5 mm (peak-to-peak) or a peak acceleration of 200 m/s², whichever is smaller. Vibration frequency

The rate is approximately logarithmic in the range of 20 Hz to 2000 Hz. From 20Hz to 2000Hz and back to the entire frequency range of 20Hz

The moving time should not be less than 4 minutes. This cycle was performed 4 times in each of the X, Y, and Z directions (12 times in total).

4.1 Inspection

Visual inspection, electrical performance testing (including electrical parameter testing and functional testing) and sealing inspection (gas) in accordance with the relevant documents (Closed package device).

4.2 Failure criteria

According to the provisions of the relevant documents, if the parameters of the device are out of tolerance, the function is lost under normal or extreme conditions, the sealing device leaks, etc.

In the case, the device is judged to be invalid. Magnify 10 times to 20 times to check if there is package crack, breakage or breakage caused by non-installation or human operation.

When the mechanical damage is caused, the device is judged to be invalid.

5 Description

Relevant documents should specify the following.