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General technical specification for repair welding of steel castings

铸钢件补焊通用技术规范

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Table of Contents

Foreword

This document is in accordance with the provisions of GB/T 1.1-2020 "Guidelines for standardization work Part 1: Structure and drafting rules for standardization documents" Drafting.

Please note that some of the contents of this document may involve patents. The issuing organization of this document does not assume the responsibility for identifying patents.

This document is proposed and coordinated by the National Casting Standardization Technical Committee (SAC/TC54).

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General technical specification for repair welding of steel castings

1 Scope

This document specifies the defect classification of steel castings, the scope of defect repair welding, preparation before repair welding, repair welding, post-weld heat treatment, and post-repair welding inspection. and records.

This document is applicable to the repair welding of pressure-bearing castings (hereinafter referred to as castings) made of carbon steel, alloy steel and stainless steel.

2 Normative references

GB/T 983

GB/T 3375

GB/T 5117

GB/T 5118

GB/T 5611

GB/T 8110

GB/T 10045

GB/T 15169

GB/T 17493

GB/T 37400.7

GB/T 40800

3 Terms and definitions

The terms and definitions defined in GB/T 3375 and GB/T 5611 and the following apply to this document.

3.1 interpasstemperature

In multi-layer and multi-pass welding, the temperature of the adjacent welds should be maintained before the subsequent welds are welded (usually within 25mm from the weld).

Note. Commonly known as inter-channel temperature.

3.2

The test process and result evaluation carried out to verify the correctness of the proposed welding process for weldments.

Note. In this document, welding procedure qualification refers to the mechanical properties, bending properties, etc. of welded joints welded according to PWPS or the chemical composition, corrosion resistance, etc. of corrosion-resistant cladding layers.

The process of conducting verification tests and result evaluation on PWPS to determine whether the corrosion performance and bending performance of cladding parts meet the requirements.

3.3

Welding procedure documents prepared for welding procedure assessment.