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**General technical requirements for paper wrapped dried
noodles packaging line**

纸包挂面包装生产线通用技术要求

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Foreword

This document is in accordance with the provisions of GB/T 1.1-2020 "Guidelines for standardization work Part 1: Structure and drafting rules for standardization documents" Drafting.

Please note that some of the contents of this document may involve patents. The issuing organization of this document does not assume the responsibility for identifying patents.

This document was proposed by the China Machinery Industry Federation.

This document is under the jurisdiction of the National Technical Committee for Standardization of Food Packaging Machinery (SAC/TC494).

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General technical requirements for paper-wrapped noodle packaging production line

1 Scope

This document defines the terms and definitions of paper-wrapped noodle packaging production line, specifies the model, production line composition, basic parameters, working and testing The requirements include conditions, technical requirements, inspection rules, labeling, packaging, transportation and storage, and the corresponding test methods are described.

This document applies to the design, manufacture and inspection of paper-wrapped noodle packaging production lines (hereinafter referred to as "production lines").

2 Normative references

GB/T 191

GB 2894

GB/T 5226.1-2019

GB/T 7932

GB/T 12325-2008

GB/T 13277.1-2023

GB/T 13306

GB/T 13384

GB/T 15706

GB 16798

GB/T 19891

GB/T 40636

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3 Terms and definitions

The following terms and definitions apply to this document.

3.1 Sequential packaging production line

Automatically complete the process of measuring, bundling, lifting and conveying, weight checking, leveling, paper picking, kneading, wrapping (using paper packaging materials), and gluing of noodles.

3.2 Noodles at the table

The process of leveling the end faces of noodle bundles.