



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 45360-2025

**Inspection, marking and packaging of dyed and printed fabrics
of pure and blended cotton and man-made fibres**

棉及化纤纯纺、混纺印染布检验、标志与包装

Issued on: February 28, 2025

Implemented on: March 1, 2027

**Issued by: State Administration for Market Regulation;
Standardization Administration of the PRC**

Table of Contents

- 1 Scope
- 2 Normative references
- 3 Terms and definitions
- 4 Textiles and clothing
- 4.1 General

Foreword

This document is in accordance with the provisions of GB/T 1.1-2020 "Guidelines for standardization work Part

1. Structure and drafting rules for standardization documents" Drafting. Please note that some of the contents of this document may involve patents. The issuing organization of this document does not assume the responsibility for identifying patents. This document was proposed by the China National Textile and Apparel Council. This document is under the jurisdiction of the National Technical Committee on Standardization of Textiles (SAC/TC209). This document was drafted by: Shanghai Textile Industry Technical Supervision Institute, Huafang Co., Ltd., Zhejiang Haoyu Technology Co., Ltd., Lufeng Textile Dyeing Co., Ltd., Joy Home Textile Co., Ltd., Zhejiang Furun Printing and Dyeing Co., Ltd., Hebei Ningfang Group Co., Ltd., Nantong Jinshida High Precision Industrial Co., Ltd., Zhejiang Jintax Technology Co., Ltd., Shaoxing Quality and Technical Supervision Inspection Institute, Nantong Haihui Textile Technology Co., Ltd. Company, Dongguan Zhuoyue Technical Service Co., Ltd., Jihua 3506 Textile and Garment Co., Ltd., and China Printing and Dyeing Industry Association. The main drafters of this document are. Liu Lingling, Zuo Shuwen, Sheng Shouxiang, Yang Yuhua, Zhang Zhong, Qi Yuanzhang, Su Changzhi, Wang Yifeng, Xu Jianlin, Ou Weiguo, Sun Yuwei, Zhang Yinfeng, Cao Ping, Fang Fang, Yang Tao, Dong Shuxiu. Cotton and chemical fiber pure spinning, blended printing and dyeing fabric inspection, Logo and packaging

1 Scope

GB/T 45360-2025 is the Chinese standard for the inspection, marking and packaging of dyed and printed fabrics of cotton and man-made fibres, pure and blended. It is the document that decides how a roll of finished fabric is presented, examined and accepted, and it is cited in a very large number of supply contracts: the sampling, the examination of the piece for defects and how those defects are counted and graded, the measurement of length and width, the marking of the piece and of the package, and the packaging itself for

transport and storage. The commercial weight of a standard like this is in the dispute it prevents: a fabric rejected for defects is rejected against a counting rule, and this is that rule. It applies to dyed and printed woven fabrics of cotton and of man-made fibre, pure or blended. For a mill, a converter or a buyer inspecting a delivery in China, this is the text the inspection follows.

This document specifies the inspection, marking and packaging of cotton and chemical fiber pure and blended printed and dyed fabrics. This document is applicable to all kinds of bleached yarns produced by weaving with cotton, chemical fiber pure or blended, cotton, chemical fiber and other fiber blended yarns as raw materials White, dyed and printed fabrics.

2 Normative references

The contents of the following documents constitute essential clauses of this document through normative references in this document. For referenced documents without a date, only the version corresponding to that date applies to this document; for referenced documents without a date, the latest version (including all amendments) applies to This document.

GB/T 4456 Polyethylene blown film for packaging

GB/T 4666 Textile fabrics - Determination of length and width

GB/T 5296.4 Instructions for use of consumer products Part

3 Terms and definitions

There are no terms or definitions that require definition in this document.

4 Textiles and clothing

GB/T 6543 Single and double corrugated paper boxes for transport packaging

GB/T 8170 Rules for rounding off values and expression and determination of limit values

GB/T 8946 General technical requirements for plastic woven bags

GB/T 12464 Ordinary wooden box GB/T 22865 Kraft paper

GB/T 36973 Description of woven fabrics BB/T 0032 Paper tube QB/T 4010 Polyester strapping tape

4.1 General

4.1.1 Inspection items include internal quality, appearance quality, length, marking and packaging.

4.1.2 The supplier shall issue a product inspection certificate based on the product quality inspection results.

4.1.3 The purchaser shall inspect the product within 7 days after receiving the product or within the time agreed by both parties, in accordance with the sales contract or product standards between the supply and demand parties. The buyer shall receive the goods and notify the supplier of the acceptance results in a timely manner. If the supplier does not respond within 7 days or the time agreed upon by both parties, the inspection results of the buyer shall prevail.

4.1.4 If the purchaser fails to notify the supplier of the acceptance result within 7 days after receiving the product or within the time agreed by both parties due to conditions, the purchaser shall Result received.