

ICS 83.160.01

CCS G 41



**NATIONAL STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

GB/T 45292-2025

Technical specification for retreaded tyre production

轮胎翻新生产技术条件

Issued on: January 24, 2025

Implemented on: August 1, 2025

**Issued by: State Administration for Market Regulation;
Standardization Administration of the PRC**

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Foreword

This document is in accordance with the provisions of GB/T 1.1-2020 "Guidelines for standardization work Part 1: Structure and drafting rules for standardization documents" Drafting.

Please note that some of the contents of this document may involve patents. The issuing organization of this document does not assume the responsibility for identifying patents.

This document was proposed by the China Petroleum and Chemical Industry Federation.

This document is under the jurisdiction of the National Technical Committee for Tire and Rim Standardization (SAC/TC19).

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Technical conditions for tire retreading production

1 Scope

This document specifies the basic requirements, production scale, organization and management, equipment and site, safety, environmental protection, energy saving, etc. for the production of tire retread products. Technical conditions.

This document is applicable to the retreading of pneumatic passenger car tires, truck tires and engineering machinery tires.

2 Normative references

GB/T 6326

GB/T 7037

GB 8978

GB 12348-2008

GB/T 14646

GB 15577

GB 16297

GB/T 26732

GB/T 45291

3 Terms and definitions

The terms and definitions defined in GB/T 6326 apply to this document.

4.1 Basic requirements for tire retreading production

4.1.1 Tire retreading production shall be carried out in accordance with the requirements of GB/T 26732.

4.1.2 The quality of retreaded tire products shall comply with the requirements of GB/T 7037, GB/T 14646 or GB/T 45291.

4.1.3 There should be complete and feasible production technical documents for tire retreading.

4.1.4 Employees in different positions should undergo corresponding job training.

4.2 Production scale

The production capacity design of retread tire enterprises should be adapted to the recycling volume of retread tires.

4.3 Organization and Management

4.3.1 Tire retreading enterprises shall establish and operate quality management, environmental management and occupational health and safety management systems.

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